

Therm 7.8 and Window 7.8 Simulation Report

Zero•Net Zero Sight Line Window w/ 1" IGU and FortMaxTM 2200 Thermal Break

* Thermal modeling analysis was performed on FreMarq's zero sightline vent framing system. Analysis of the system was performed using the Therm 7.8 and Window 7.8 computer software developed by Lawrence Berkeley Laboratory.

	U-Factor Center of Glass (Btu/h-ft²-F)	U-Factor Assembled (Btu/h-ft²-F)	SHGC	VT	CR		
NFRC SIZE Custom Single Vision 47" x 59"	0.195	0.263	0.313	0.580	49		
NFRC SIZE Projected Awning Single 59" x 23"	0.195	0.305	0.286	0.516	48		

FMI-SIM-101223.02 October 12, 2023



THERM 7.8 calculates heat loss through frame and edge-of-glazing components using finite element analysis. The program solves for temperature and heat flow distribution throughout the cross section. The temperature distribution can then be used to determine overall heat loss, total and component U-factors, and local temperatures at points of interest.

WINDOW 7.8 calculates U-factor and temperatures for the center-of-glazing using a twodimensional heat flow analysis.

Standards:

NFRC 100-2014: Procedure for Determining Fenestration Product U-Factors.

NFRC 200-2014: Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence.

NFRC 500-2014: Procedure for Determining Fenestration Product Condensation Resistance Values.

Standard NFRC environmental conditions were used to analyze the system, which are -0.4°F exterior ambient temperature with a 12.3 mph wind acting perpendicular to the wall. An exterior film coefficient of 4.579 BTU/hr*ft²*°F was used to represent the exterior wind. Interior conditions were modeled as 69.8°F ambient temperature with natural convection only.

One glass system was used in this analysis. the system consisted of:

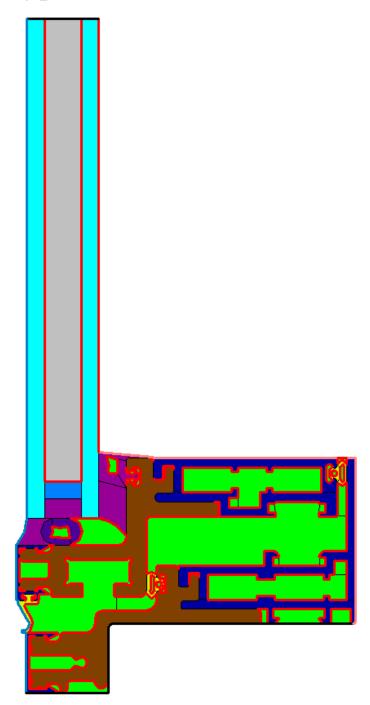
- 1/4" Clear Glass with VE12M (#2)
- 1/2" 90% Argon / 10% Air w/ VTS Spacer
- 1/4" Clear Glass with Roomside Low E (#4)

U-factor calculations were performed on standard NFRC rating size consisting of a custom single vision window specimen with an overall size of 47.244" X 59.055".

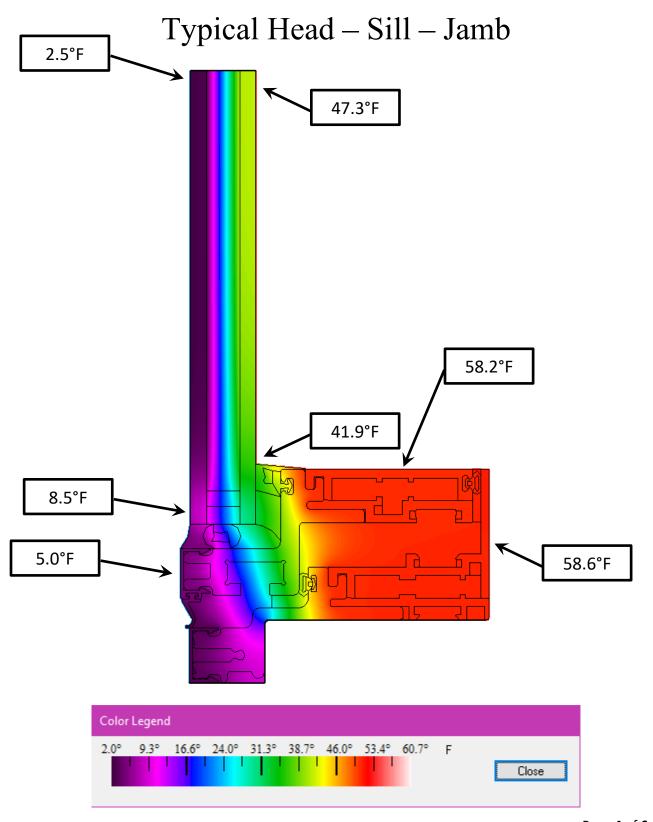
Thermal model graphical outputs with frame surface temperature identification can be found below.



Typical Head – Sill – Jamb

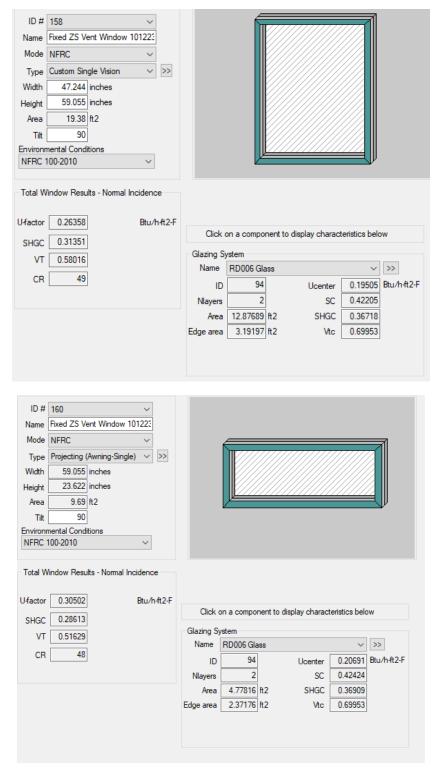






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Window Data



ID #: 94 Name: RD006 Glass # 2 Tilt: 90 ° IG Height: 39.37 inches Environmental Conditions: Comment: Overall thickness: 0.97244 inches Mode: # 1 2																
	ID	Name	Mode	Thick	Flip	Tsol	Rsol1	Rsol2	Tvis	Rvis1	Rvis2	Tir	E1	E2	Cond	Comment
▼ Glass 1	▶▶ 6046	VE12M.VIR	#	0.236		0.383	0.286	0.449	0.792	0.060	0.047	0.000	0.840	0.040	0.578	
Gap 1	>> 9	Air (10%) / Argon (90%)	1	0.500												
▼ Glass 2	▶▶ 6025	RoomsideLE.vir	#	0.236		0.706	0.111	0.112	0.880	0.074	0.072	0.000	0.840	0.160	0.578	
Center of Glass Results Temperature Data Optical Data Angular Data Color Properties Radiance Results																
Ufactor	SC	SHGC	Rel.	Ht. Gair	n	Т	vis		Keff	L	ayer 1 Ke	eff	Gap 1	Keff	Layer	2 Keff
Btu/h-ft2-F			Btu/h-ft2			Btu/h-ft-F			Btu/h-ft-F		Btu/h-ft-F		Btu/h-ft-F			
0.20028	0.4230	0.36803		37.08		0.0	9953	0	.0252		0.5778		0.013	10	0.5	770

Glass Data