

Therm 7.8 and Window 7.8 Simulation Report

Zero•Net UCW3500 Captured w/ Triple IGU and Fiberglass Thermal Break and Pressure Plate

*Thermal modeling analysis was performed on FreMarq's UCW3500 framing system with a fiberglass pressure plate (exterior) and thermal break (interior). Analysis of the system was performed using the Therm 7.8 and Window 7.8 computer software developed by Lawrence Berkeley Laboratory.

| | U-Factor Center of Glass (Btu/h-ft²-F) | U-Factor Assembled (Btu/h-ft²-F) | SHGC | VT | CR |
|-------------------|---|--|-------|-------|----|
| NFRC Size | 0.133 | 0.181 | 0.221 | 0.346 | 77 |
| 5' x 10' Job Size | 0.133 | 0.165 | 0.231 | 0.367 | 78 |



THERM 7.8 calculates heat loss through frame and edge-of-glazing components using finite element analysis. The program solves for temperature and heat flow distribution throughout the cross section. The temperature distribution can then be used to determine overall heat loss, total and component U-factors, and local temperatures at points of interest.

WINDOW 7.8 calculates U-factor and temperatures for the center-of-glazing using a twodimensional heat flow analysis.

Standards:

NFRC 100-2014: Procedure for Determining Fenestration Product U-Factors.

NFRC 200-2014: Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence.

NFRC 500-2014: Procedure for Determining Fenestration Product Condensation Resistance Values.

Standard NFRC environmental conditions were used to analyze the system, which are -0.4°F exterior ambient temperature with a 12.3 mph wind acting perpendicular to the wall. An exterior film coefficient of 4.579 BTU/hr*ft²*°F was used to represent the exterior wind. Interior conditions were modeled as 69.8°F ambient temperature with natural convection only.

One insulating glass system was used in this analysis. The system consisted of:

RD013 Glass:

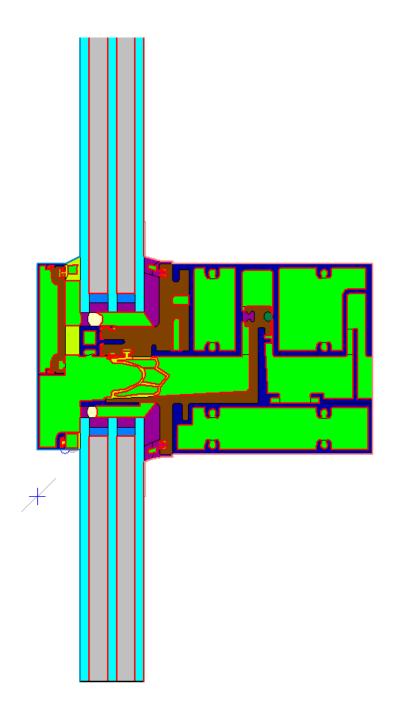
| 1/4" VRE154 on Clear (#2) | (IGDB # 6206) |
|--|---------------|
| 1/2" VTS Spacer with 90% Argon - 10% Air | (IGDB # 0009) |
| 1/4" VE185 on Clear (#4) | (IGDB # 6050) |
| 1/2" VTS Spacer with 90% Argon - 10% Air | (IGDB # 0009) |
| 1/2" Clear | (IGDB # 2004) |

U-factor calculations were performed on standard NFRC rating size consisting of a two lite wide glazed wall system specimen with an overall size of 79" X 79". Job size model was also done at 5' x 8' on a custom single vision.

Thermal model graphical outputs with frame surface temperature identification can be found below.

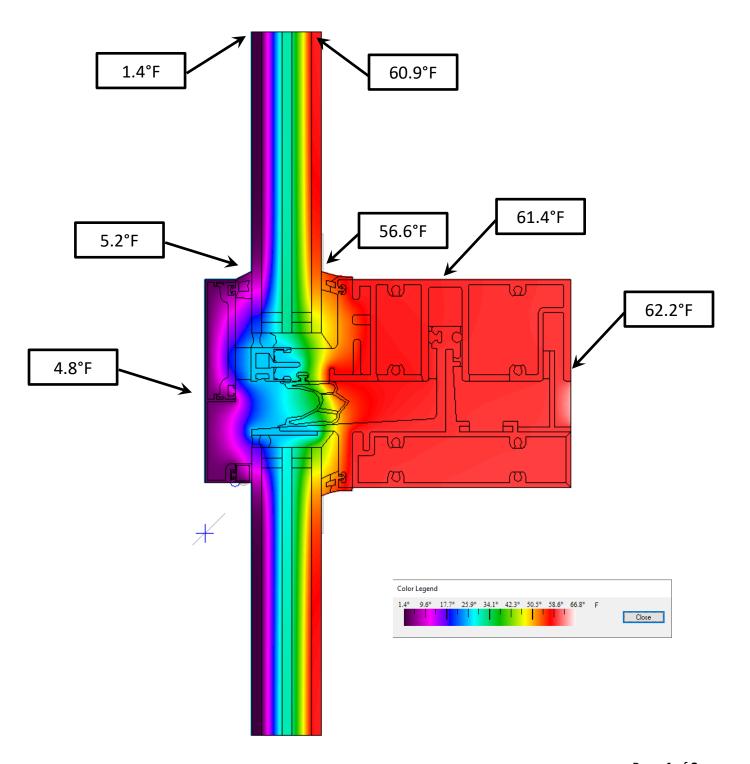


Typical Horizontal



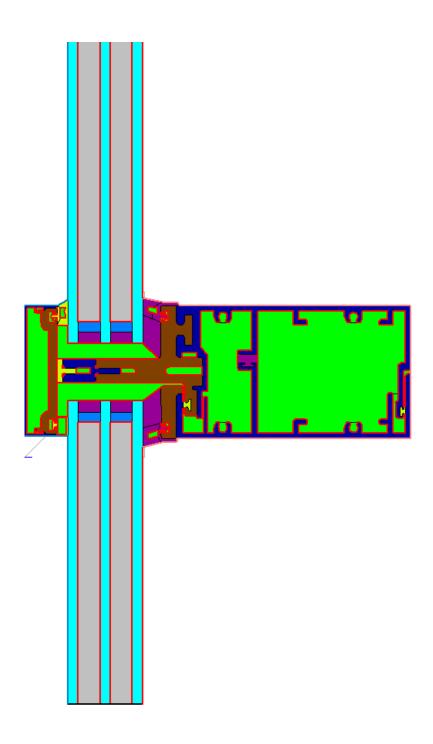


Typical Horizontal



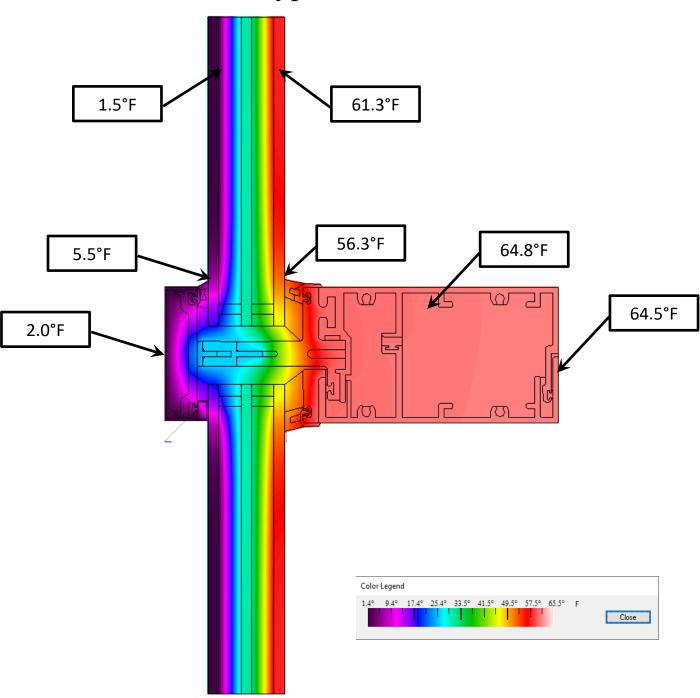


Typical Vertical





Typical Vertical

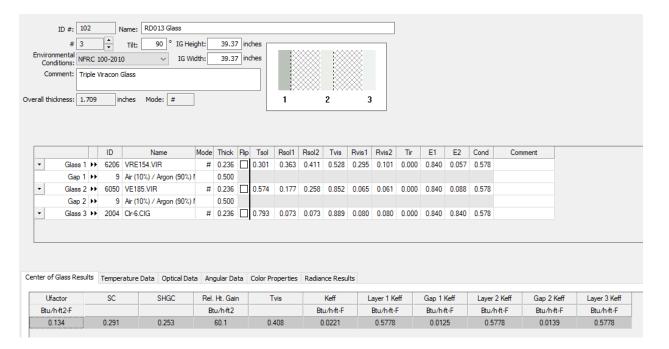






Window Data





Glass Data