

Therm 7.8 and Window 7.8 Simulation Report

Zero•Net PW2500 Captured w/ 1" IGU and FortMaxTM 2500 Thermal Break and Pressure Plate

*Thermal modeling analysis was performed on FreMarq's PW2500 framing system with a FortMax 2500 pressure plate (exterior) and thermal break (interior). Analysis of the system was performed using the Therm 7.8 and Window 7.8 computer software developed by Lawrence Berkeley Laboratory.

	U-Factor Center of Glass (Btu/h-ft²-F)	U-Factor Assembled (Btu/h-ft²-F)	SHGC	VT	CR
NFRC Size – Double Low E	0.191	0.229	0.331	0.623	51
5' x 10' Job Size - Double Low E	0.186	0.212	0.342	0.648	51
NFRC Size – Single Low E	0.243	0.273	0.338	0.630	61
5' x 10' Job Size - Single Low E	0.241	0.261	0.350	0.656	62



THERM 7.8 calculates heat loss through frame and edge-of-glazing components using finite element analysis. The program solves for temperature and heat flow distribution throughout the cross section. The temperature distribution can then be used to determine overall heat loss, total and component U-factors, and local temperatures at points of interest.

WINDOW 7.8 calculates U-factor and temperatures for the center-of-glazing using a twodimensional heat flow analysis.

Standards:

NFRC 100-2014: Procedure for Determining Fenestration Product U-Factors.

NFRC 200-2014: Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence.

NFRC 500-2014: Procedure for Determining Fenestration Product Condensation Resistance Values.

Standard NFRC environmental conditions were used to analyze the system, which are -0.4°F exterior ambient temperature with a 12.3 mph wind acting perpendicular to the wall. An exterior film coefficient of 4.579 BTU/hr*ft²*°F was used to represent the exterior wind. Interior conditions were modeled as 69.8°F ambient temperature with natural convection only.

Two insulating glass systems were used in this analysis. The systems consisted of:

RD006 Glass:

1/4" VE-12M on Clear (#2)	(IGDB # 6046)
1/2" VTS Spacer with 90% Argon - 10% Air	(IGDB # 0009)
1/4" Room side Low E (#4)	(IGDB # 6025)

RD030 Glass:

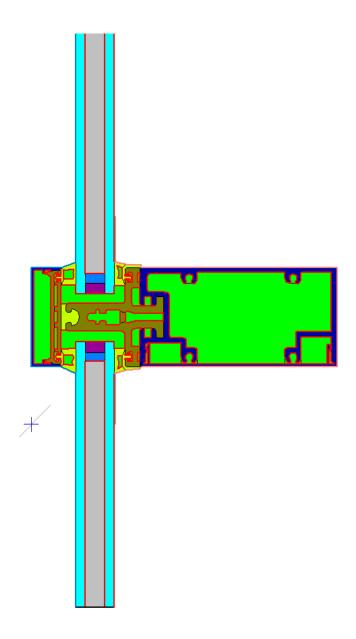
1/4" VE-12M on Clear (#2)	(IGDB # 6046)
1/2" VTS Spacer with 90% Argon - 10% Air	(IGDB # 0009)
1/4" Clear	(IGDB # 2004)

U-factor calculations were performed on standard NFRC rating size consisting of a two lite wide glazed wall system specimen with an overall size of 79" X 79". Job size model was also done at 5' x 10' on a custom single vision.

Thermal model graphical outputs with frame surface temperature identification can be found below.

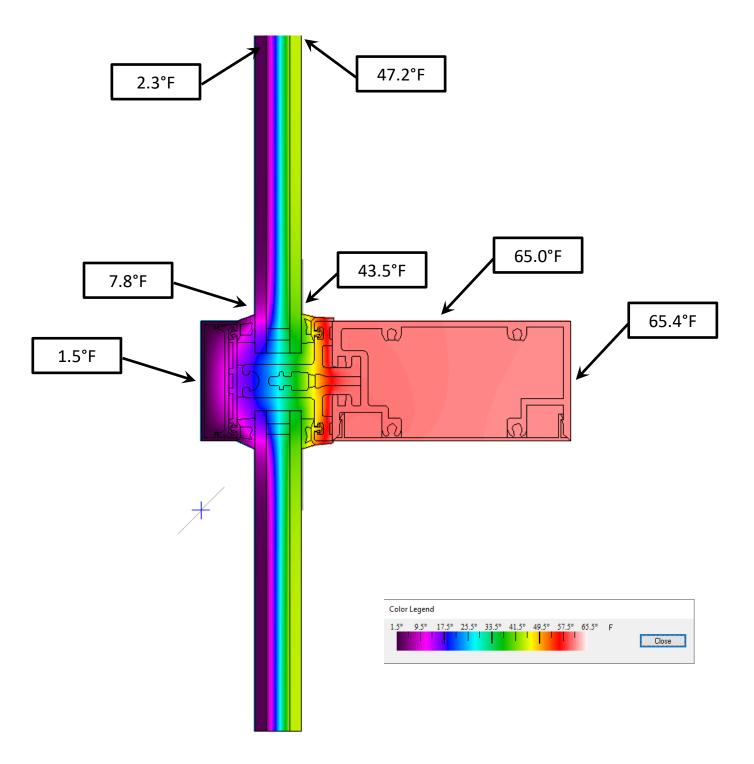


Typical Horizontal



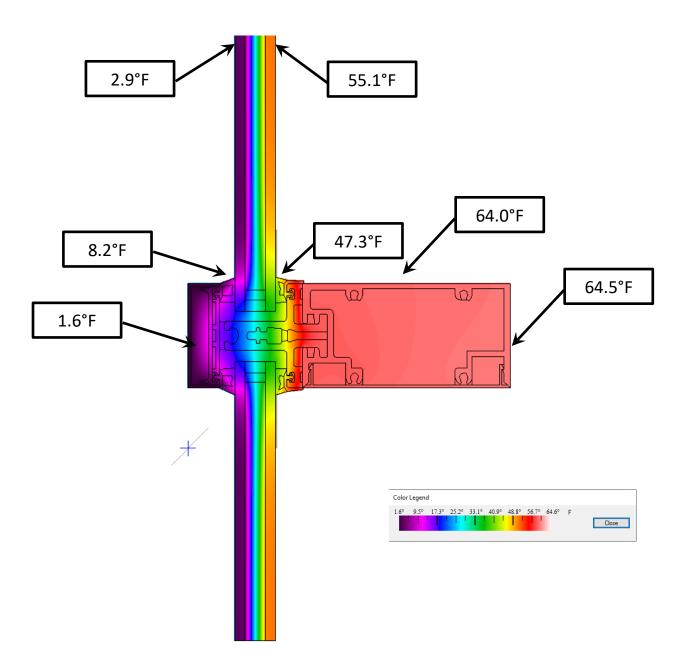


Typical Horizontal – Double Low E



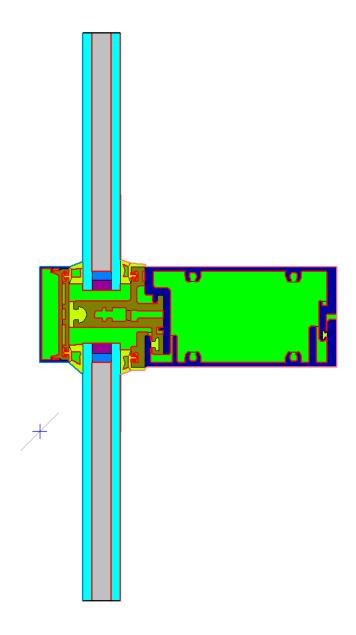


Typical Horizontal – Single Low E





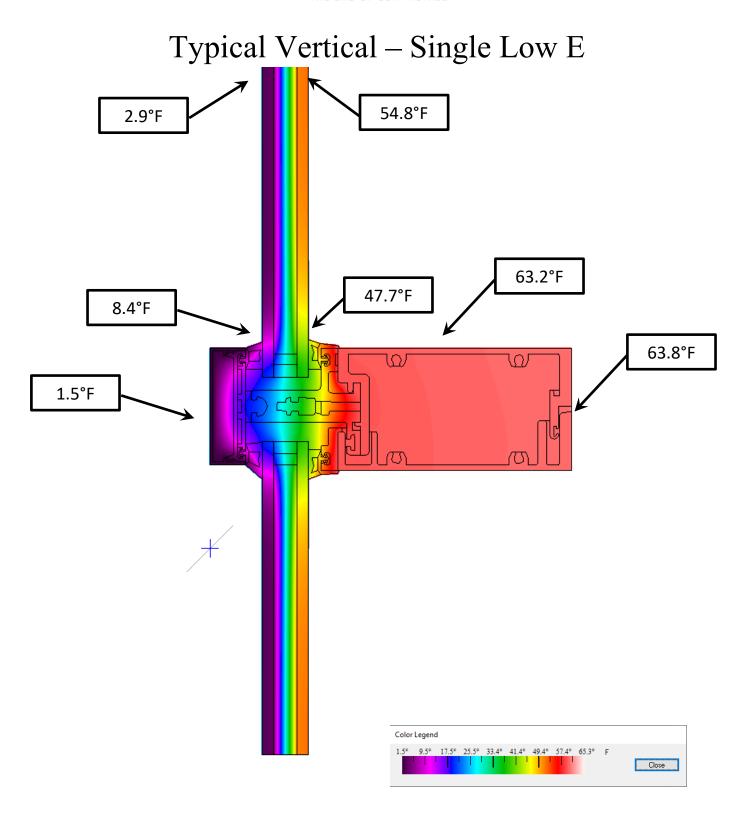
Typical Vertical



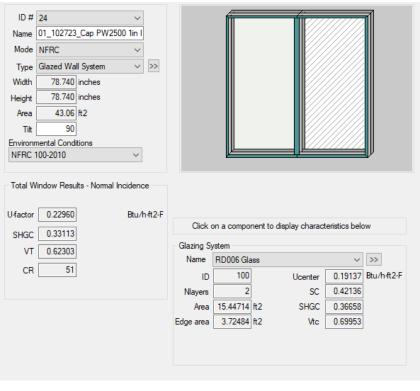


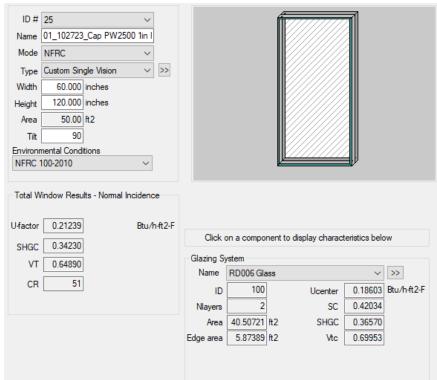
Typical Vertical – Double Low E 2.4°F 47.3°F 64.8°F 43.8°F 8.6°F 64.5°F 1.5°F Color Legend Close



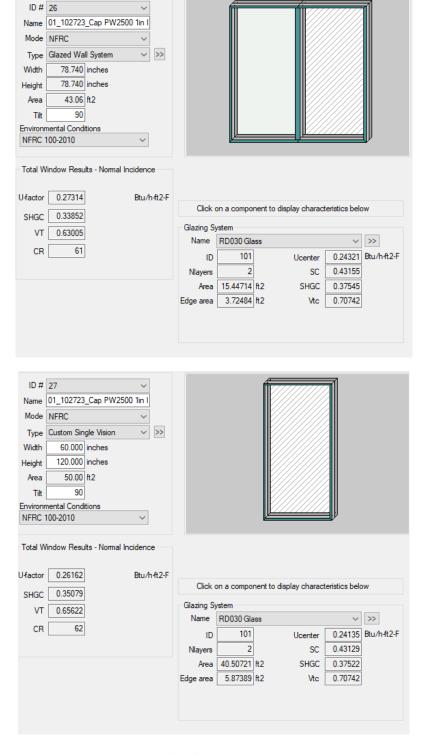








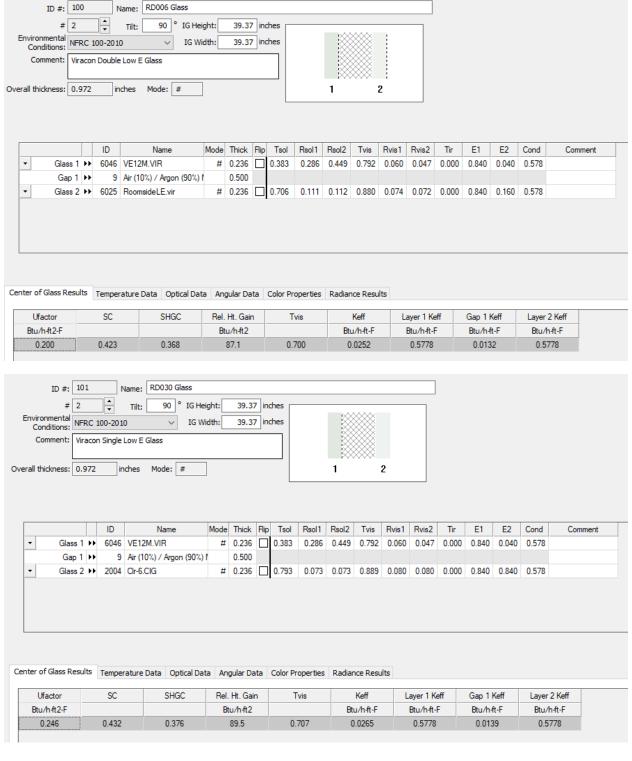




Window Data

FMI-SIM-102723.04 Cottober 27, 2023





Glass Data